



MATERIAL: .040 2024-T3



D2113

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=DIMPLE D=OUT-NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN	DATE			
DESCRIPTION	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		DESIGN	DATE	20S HEATER		
OF	GENERAL		LIMITS		STRESS		ACCESS PANEL		
CHANGE	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL. S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 2. ANGLES 1 W 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CHECKED		TITLE		
			BJ=MS20470AD BB=MS20426AD		CLIENT		CODE		
							DWG. NO. D2113		
							SCALE NTS SHT 1 OF 1		
							REV.		

REPORT ALL DISCREPANCIES — DO NOT SCALE